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FILE 'HOME' ENTERED AT 14:44:52 ON 25 SEP 2005

=> FIL HCAPLUS
COST IN U.S. DOLLARS

FULL ESTIMATED COST

| | |
|---------------------|------------------|
| SINCE FILE
ENTRY | TOTAL
SESSION |
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09/25/2005 10655995.trn

FILE 'HCAPLUS' ENTERED AT 14:45:02 ON 25 SEP 2005
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FILE COVERS 1907 - 25 Sep 2005 VOL 143 ISS 14
FILE LAST UPDATED: 23 Sep 2005 (20050923/ED)

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This file contains CAS Registry Numbers for easy and accurate substance identification.

=> s dialkyl carbonate
40690 DIALKY
218 DIALKYLS
40820 DIALKY
(DIALKY OR DIALKYLS)
268031 CARBONATE
64521 CARBONATES
299695 CARBONATE
(CARBONATE OR CARBONATES)
L1 834 DIALKY CARBONATE
(DIALKY(W) CARBONATE)

=> s 11 and process
2149075 PROCESS
1438162 PROCESSES
3197607 PROCESS
(PROCESS OR PROCESSES)
L2 212 L1 AND PROCESS

=> s 12 and copper catalyst
857997 COPPER
428 COPPERS
858061 COPPER
(COPPER OR COPPERS)
700526 CATALYST
703993 CATALYSTS
898347 CATALYST
(CATALYST OR CATALYSTS)
8577 COPPER CATALYST
(COPPER(W) CATALYST)
L3 2 L2 AND COPPER CATALYST

=> s 12 and catalyst
700526 CATALYST
703993 CATALYSTS

09/25/2005 10655995.trn

898347 CATALYST
(CATALYST OR CATALYSTS)

L4 145 L2 AND CATALYST

=> s 14 and ionic halogen
256067 IONIC
461 IONICS
256308 IONIC
(IONIC OR IONICS)
104502 HALOGEN
21211 HALOGENS
115225 HALOGEN
(HALOGEN OR HALOGENS)
30 IONIC HALOGEN
(IONIC(W) HALOGEN)
1 L4 AND IONIC HALOGEN

(L5)

=> s 14 and copper
857997 COPPER
428 COPPERS
858061 COPPER
(COPPER OR COPPERS)

L6 24 L4 AND COPPER

=> s 16 and halogen
104502 HALOGEN
21211 HALOGENS
115225 HALOGEN
(HALOGEN OR HALOGENS)

L7 2 L6 AND HALOGEN

=> d his

(FILE 'HOME' ENTERED AT 14:44:52 ON 25 SEP 2005)

FILE 'HCAPLUS' ENTERED AT 14:45:02 ON 25 SEP 2005

L1 834 S DIALKYL CARBONATE
L2 212 S L1 AND PROCESS
L3 2 S L2 AND COPPER CATALYST
L4 145 S L2 AND CATALYST
L5 1 S L4 AND IONIC HALOGEN
L6 24 S L4 AND COPPER
L7 2 S L6 AND HALOGEN

=> d 13 ibib abs hitstr tot

L3 ANSWER 1 OF 2 HCAPLUS COPYRIGHT 2005 ACS on STN
ACCESSION NUMBER: 2005:220207 HCAPLUS
DOCUMENT NUMBER: 142:280559
TITLE: Use of a ionic halide free copper catalyst for the production of dialkyl carbonates
INVENTOR(S): Stibrany, Robert T.; Mehnert, Christian P.; Matturro, Michael G.
PATENT ASSIGNEE(S): USA
SOURCE: U.S. Pat. Appl. Publ., 9 pp.
CODEN: USXXCO
DOCUMENT TYPE: Patent
LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---|------|----------|-----------------|----------|
| US 2005054868 | A1 | 20050310 | US 2003-655995 | 20030905 |
| WO 2005026097 | A1 | 20050324 | WO 2004-US25363 | 20040804 |
| W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW | | | | |
| RW: BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG | | | | |

PRIORITY APPLN. INFO.: US 2003-655995 A 20030905

OTHER SOURCE(S): MARPAT 142:280559

AB The invention relates to a non-corrosive process for the preparation of dialkyl carbonate by reacting carbon monoxide, alkanol and an oxygen-containing gas in the presence of a ionic halogen free copper catalyst. Thus, di-Me carbonate was prepared by reacting carbon monoxide, methanol and oxygen in the presence of [1,1'-bis(1-butylbenzimidazol-2-yl)pentane] copper (II) di(trifluoromethanesulfonate).

L3 ANSWER 2 OF 2 HCPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 1991:142692 HCPLUS

DOCUMENT NUMBER: 114:142692

TITLE: Process for preparation of dialkyl carbonates from alcs., carbon monoxide and oxygen in the presence of cyclic ureas as cosolvents and copper catalysts

INVENTOR(S): Joerg, Klaus, Kummer, Rudolf; Mueller, Franz Josef

PATENT ASSIGNEE(S): BASF A.-G., Germany

SOURCE: Ger. Offen., 4 pp.

CODEN: GWXXBX

DOCUMENT TYPE: Patent

LANGUAGE: German

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---------------------------------------|------|----------|-----------------|----------|
| DE 3926710 | A1 | 19910214 | DE 1989-3926710 | 19890812 |
| EP 413217 | A2 | 19910220 | EP 1990-114912 | 19900803 |
| EP 413217 | A3 | 19920212 | | |
| EP 413217 | B1 | 19940608 | | |
| R: BE, CH, DE, ES, FR, GB, IT, LI, NL | | | | |
| ES 2054176 | T3 | 19940801 | ES 1990-114912 | 19900803 |
| US 5151541 | A | 19920929 | US 1990-562708 | 19900806 |
| JP 03109359 | A2 | 19910509 | JP 1990-211748 | 19900813 |

PRIORITY APPLN. INFO.: DE 1989-3926710 A 19890812

OTHER SOURCE(S): CASREACT 114:142692; MARPAT 114:142692

AB A process for the preparation of dialkyl carbonates ROC(O)OR (R = C1-10-alkyl) comprises the reaction of alcs. with CO and oxygen in the presence of a Cu catalyst and a cyclic urea as cosolvent at

elevated temperature and pressure. A mixture of MeOH 105, CuCl 10.5, and dimethylethylene urea 40 g was heated in a corrosion-resistant autoclave to 90° for 15 min 8 bar oxygen; oxygen was replaced and the mixture was heated for 30 min at 35 bar CO to give 76% MeOC(O)OMe.

=> d 15 ibib abs hitstr tot

L5 ANSWER 1 OF 1 HCAPLUS COPYRIGHT 2005 ACS on STN
 ACCESSION NUMBER: 2005:220207 HCAPLUS
 DOCUMENT NUMBER: 142:280559
 TITLE: Use of a ionic halide free copper catalyst
 for the production of dialkyl
 carbonates
 INVENTOR(S): Stibrany, Robert T.; Mehnert, Christian P.; Matturro,
 Michael G.
 PATENT ASSIGNEE(S): USA
 SOURCE: U.S. Pat. Appl. Publ., 9 pp.
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|--|------|----------|-----------------|----------|
| US 2005054868 | A1 | 20050310 | US 2003-655995 | 20030905 |
| WO 2005026097 | A1 | 20050324 | WO 2004-US25363 | 20040804 |
| W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH,
CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD,
GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC,
LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI,
NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY,
TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW | | | | |
| RW: BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM,
AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK,
EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE,
SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE,
SN, TD, TG | | | | |

PRIORITY APPLN. INFO.: US 2003-655995 A 20030905
 OTHER SOURCE(S): MARPAT 142:280559

AB The invention relates to a non-corrosive process for the preparation of dialkyl carbonate by reacting carbon monoxide, alkanol and an oxygen-containing gas in the presence of a ionic halogen free copper catalyst. Thus, di-Me carbonate was prepared by reacting carbon monoxide, methanol and oxygen in the presence of [1,1'-bis(1-butylbenzimidazol-2-yl)pentane] copper (II) di(trifluoromethanesulfonate).

=> d 16 ibib abs hitstr tot

L6 ANSWER 1 OF 24 HCAPLUS COPYRIGHT 2005 ACS on STN
 ACCESSION NUMBER: 2005:349044 HCAPLUS
 DOCUMENT NUMBER: 142:394138
 TITLE: Water-resistant carbonylation catalyst
 system for the production of diaryl carbonates via the
 direct carbonylation of phenolic compounds
 INVENTOR(S): Soloveichik, Grigorii Lev; Chuck, Timothy Leigh;

Shalyaev, Kirill Vladimirovich; Pressman, Eric James;
 Bonitatebus, Peter John
PATENT ASSIGNEE(S): General Electric Company, USA
SOURCE: U.S. Pat. Appl. Publ., 9 pp.
CODEN: USXXCO
DOCUMENT TYPE: Patent
LANGUAGE: English
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|--|------|----------|-----------------|----------|
| US 2005085656 | A1 | 20050421 | US 2003-687411 | 20031015 |
| WO 2005040089 | A2 | 20050506 | WO 2004-US30610 | 20040917 |
| W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH,
CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD,
GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC,
LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI,
NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY,
TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW
RW: BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM,
AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK,
EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE,
SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE,
SN, TD, TG | | | | |

PRIORITY APPLN. INFO.: US 2003-687411 A 20031015

OTHER SOURCE(S): CASREACT 142:394138

AB A method of increasing the amount of diaryl carbonates (e.g., di-Ph carbonate) produced per amount of **catalyst** consumed in a phenolic compound (e.g., phenol) carbonylation process is described. Phenolic compound carbonylation produces water as a reaction byproduct which reduces the turnover number (TON) of the **catalyst**. A mixture of a phenolic precursor, a base-containing **catalyst** and co-**catalyst** components and at least one chemical additive comprising a halide or hydroxide of alkali metal or alkaline earth metal when carbonylated together under specific conditions increases the TON and water resistivity of a palladium **catalyst**. The metal halide likely makes the **catalyst** less susceptible to degradation by water hence increasing the reaction yield per weight of **catalyst** consumed.

L6 ANSWER 2 OF 24 HCPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 2005:220207 HCPLUS

DOCUMENT NUMBER: 142:280559

TITLE: Use of a ionic halide free **copper**
catalyst for the production of **dialkyl**
carbonates

INVENTOR(S): Stibrany, Robert T.; Mehnert, Christian P.; Matturro, Michael G.

PATENT ASSIGNEE(S):

SOURCE: U.S. Pat. Appl. Publ., 9 pp.

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---------------|------|----------|-----------------|----------|
| US 2005054868 | A1 | 20050310 | US 2003-655995 | 20030905 |

| | | | | |
|--|--|----------|-----------------|----------|
| WO 2005026097 | A1 | 20050324 | WO 2004-US25363 | 20040804 |
| W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH,
CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD,
GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC,
LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI,
NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY,
TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW | RW: BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM,
AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK,
EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE,
SI, SK, TR, BF, BJ, CF, CI, CM, GA, GN, GQ, GW, ML, MR, NE,
SN, TD, TG | | | |

PRIORITY APPLN. INFO.: US 2003-655995 A 20030905

OTHER SOURCE(S): MARPAT 142:280559

AB The invention relates to a non-corrosive **process** for the preparation of **dialkyl carbonate** by reacting carbon monoxide, alkanol and an oxygen-containing gas in the presence of a ionic halogen free **copper catalyst**. Thus, di-Me carbonate was prepared by reacting carbon monoxide, methanol and oxygen in the presence of [1,1'-bis(1-butylbenzimidazol-2-yl)pentane] **copper (II)** di(trifluoromethanesulfonate).

L6 ANSWER 3 OF 24 HCPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 2003:1007922 HCPLUS

DOCUMENT NUMBER: 140:43775

TITLE: Method and **apparatus** for preparing a **dialkyl carbonate**

INVENTOR(S): Van de Broek, Jan; Bouwens, Stephan; Campman, Maarten;
Favre, Daniel; Van Gool, Cornelis Adrianus Maria;
Kalle, Leon; Moloney, George P.

PATENT ASSIGNEE(S): General Electric Company, USA

SOURCE: U.S. Pat. Appl. Publ., 11 pp.

CODEN: USXXCO

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------------------------|--|---|-----------------|------------|
| US 2003236428 | A1 | 20031225 | US 2003-250067 | 20030602 |
| WO 2004000780 | A1 | 20031231 | WO 2003-US19359 | 20030618 |
| | W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN,
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH,
GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR,
LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH,
PL, PT, RO, RU, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA,
UG, UZ, VN, YU, ZA, ZM, ZW | RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY,
KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES,
FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR,
BF, BJ, CF, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG | | |
| EP 1562889 | A1 | 20050817 | EP 2003-761136 | 20030618 |
| | R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK | | | |
| PRIORITY APPLN. INFO.: | | | US 2002-391389P | P 20020625 |
| | | | US 2002-401916P | P 20020808 |
| | | | US 2003-250067 | A 20030602 |
| | | | WO 2003-US19359 | W 20030618 |

OTHER SOURCE(S): CASREACT 140:43775

AB A method of preparing a **dialkyl carbonate** (e.g., di-Me carbonate) includes reacting an alkanol (e.g., methanol), oxygen, carbon monoxide, and a **catalyst** to form a mixture that includes a **dialkyl carbonate** and an alkyl chloroformate (e.g., Me chloroformate). The mixture is separated into a liquid fraction and a gaseous fraction, and the alkyl chloroformate is removed from the gaseous fraction. Also described is an apparatus for carrying out the method. The method is particularly useful for preventing corrosion in a cold-wash unit that removes further organic impurities from the gaseous fraction; process flow diagrams are presented.

L6 ANSWER 4 OF 24 HCAPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 2003:633326 HCAPLUS

DOCUMENT NUMBER: 139:166196

TITLE: Method and apparatus for preparing a **dialkyl carbonate** and a method for removal ofINVENTOR(S): ~~Boden, Eugene Pauling; Kailasam, Ganesh; Lewis, Larry Neil; Nisoli, Alberto; Ofori, John Yaw; Gonzalez, Angel Sanchez; Fernandez, Ignacio Vic~~

PATENT ASSIGNEE(S): USA

SOURCE: U.S. Pat. Appl. Publ., 21 pp., Cont.-in-part of U.S. Pat. Appl. 2003 60,650.

CODEN: USXXCO

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 5

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------------------------|------|----------|------------------|----------------------------|
| US 2003153782 | A1 | 20030814 | US 2002-227111 | 20020823 |
| US 2003060650 | A1 | 20030327 | US 2001-682286 | 20010814 |
| TW 584630 | B | 20040421 | TW 2002-91117318 | 20020801 |
| US 2005033078 | A1 | 20050210 | US 2003-740578 | 20031222 |
| US 2005033079 | A1 | 20050210 | US 2003-740801 | 20031222 |
| US 2005019226 | A1 | 20050127 | US 2004-917222 | 20040812 |
| PRIORITY APPLN. INFO.: | | | | US 2001-682286 A2 20010814 |
| | | | | US 2002-227111 B1 20020823 |

AB Unexpected corrosion of downstream sections of a **dialkyl carbonate** manufacturing apparatus has been traced to alkyl chloroformate impurities, which slowly decompose to yield hydrochloric acid. A **process and apparatus for dialkyl carbonate** synthesis reduce corrosion by phys. removing or chemical decomposing the alkyl chloroformate impurities within the corrosion-resistant upstream sections of the apparatus. The alkyl chloroformate may be decomposed by passing it through a passageway at 30-130° for 0.5-10 h. The passageway may include one or more holding vessels or a tubular section that promotes plug flow.

L6 ANSWER 5 OF 24 HCAPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 2003:222358 HCAPLUS

DOCUMENT NUMBER: 138:238546

TITLE: Production of alkyl chloroformate-free **dialkyl carbonates** used in preparation of polycarbonates

INVENTOR(S): Boden, Eugene Pauling; Fernandez, Ignacio Vic

PATENT ASSIGNEE(S): General Electric Company, USA

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Page 8

14:49

SOURCE: U.S. Pat. Appl. Publ., 21 pp., Cont.-in-part of U.S.
Ser. No. 682,285.

CODEN: USXXCO

DOCUMENT TYPE: Patent
LANGUAGE: English

FAMILY ACC. NUM. COUNT: 5
PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---|------|----------|-----------------|-------------|
| US 2003055199 | A1 | 20030320 | US 2001-682284 | 20010814 |
| US 6784277 | B2 | 20040831 | | |
| US 2003060650 | A1 | 20030327 | US 2001-682286 | 20010814 |
| US 2003092872 | A1 | 20030515 | US 2001-682285 | 20010814 |
| WO 2003016258 | A1 | 20030227 | WO 2002-US24731 | 20020801 |
| W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VN, YU, ZA, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM | | | | |
| RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG | | | | |
| EP 1419132 | A1 | 20040519 | EP 2002-756947 | 20020801 |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, SK | | | | |
| JP 2005500378 | T2 | 20050106 | JP 2003-521187 | 20020801 |
| US 2005033080 | A1 | 20050210 | US 2003-740854 | 20031222 |
| PRIORITY APPLN. INFO.: | | | US 2001-682285 | A2 20010814 |
| | | | US 2001-682286 | A2 20010814 |
| | | | US 2001-682284 | A 20010814 |
| | | | WO 2002-US24731 | W 20020801 |

AB Production of a **dialkyl carbonate** comprises reacting an alc., oxygen, carbon monoxide, and a **catalyst** to form a mixture comprising a **dialkyl carbonate**, an alkyl chloroformate, hydrochloric acid, water, carbon dioxide, and carbon monoxide, and removing alkyl chloroformate from the mixture. Alkyl chloroformate impurities are shown to slowly decompose to yield hydrochloric acid and cause corrosion of downstream sections of **dialkyl carbonate** manufacturing equipment. The invention method reduces corrosion by phys. removing or chemical decomposing the alkyl chloroformate impurities within the corrosion-resistant upstream sections of the process line. The alkyl chloroformate-free **dialkyl carbonates** produced by the method are intermediates in manufacturing diaryl carbonates and polycarbonates.

REFERENCE COUNT: 18 THERE ARE 18 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L6 ANSWER 6 OF 24 HCPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 2003:154385 HCPLUS

DOCUMENT NUMBER: 138:189792

TITLE: Method for the manufacture of **dialkyl carbonates**, their use in the manufacture of polycarbonates and corrosion prevention by removal of alkyl chloroformate and its byproducts

INVENTOR(S): Boden, Eugene Pauling; Vic Fernandez, Ignacio

PATENT ASSIGNEE(S): General Electric Company, USA

SOURCE: PCT Int. Appl., 43 pp.
 CODEN: PIXXD2
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 5
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---|------|----------|-----------------|-------------|
| WO 2003016258 | A1 | 20030227 | WO 2002-US24731 | 20020801 |
| W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VN, YU, ZA, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM | | | | |
| RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG | | | | |
| US 2003055199 | A1 | 20030320 | US 2001-682284 | 20010814 |
| US 6784277 | B2 | 20040831 | | |
| EP 1419132 | A1 | 20040519 | EP 2002-756947 | 20020801 |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, SK | | | | |
| JP 2005500378 | T2 | 20050106 | JP 2003-521187 | 20020801 |
| PRIORITY APPLN. INFO.: | | | US 2001-682284 | A 20010814 |
| | | | US 2001-682285 | A2 20010814 |
| | | | US 2001-682286 | A2 20010814 |
| | | | WO 2002-US24731 | W 20020801 |

AB Unexpected corrosion of the downstream section of a **dialkyl carbonate** (e.g., di-Me carbonate) manufacturing apparatus has been traced to alkyl chloroformate impurities, which slowly decompose to yield hydrochloric acid. A **process** and apparatus are presented for **dialkyl carbonate** synthesis which reduces apparatus corrosion by phys. removing or chemical decomposing the alkyl chloroformate (e.g., Me chloroformate) impurities within the corrosion-resistant upstream sections of the apparatus

REFERENCE COUNT: 4 THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L6 ANSWER 7 OF 24 HCPLUS COPYRIGHT 2005 ACS on STN
 ACCESSION NUMBER: 2003:154384 HCPLUS
 DOCUMENT NUMBER: 138:189791
 TITLE: Method and apparatus for preparing a **dialkyl carbonate** with reduction in the corrosion caused by the formation of alkyl chloroformate and its byproducts
 INVENTOR(S): Boden, Eugene Pauling; Kailasam, Ganesh; Lewis, Larry Neil; Nisoli, Alberto; Ofori, John Yaw; Sanchez Gonzalez, Angel; Vic Fernandez, Ignacio
 PATENT ASSIGNEE(S): General Electric Company, USA
 SOURCE: PCT Int. Appl., 42 pp.
 CODEN: PIXXD2
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 5
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------------|------|------|-----------------|------|
|------------|------|------|-----------------|------|

| | | | | |
|------------------------|--|----------|------------------|------------|
| WO 2003016257 | A1 | 20030227 | WO 2002-US24364 | 20020730 |
| W: | AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VN, YU, ZA, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM | | | |
| RW: | GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG | | | |
| US 2003060650 | A1 | 20030327 | US 2001-682286 | 20010814 |
| EP 1419131 | A1 | 20040519 | EP 2002-756863 | 20020730 |
| R: | AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, SK | | | |
| JP 2005520784 | T2 | 20050714 | JP 2003-521186 | 20020730 |
| TW 584630 | B | 20040421 | TW 2002-91117318 | 20020801 |
| US 2005033079 | A1 | 20050210 | US 2003-740801 | 20031222 |
| PRIORITY APPLN. INFO.: | | | US 2001-682286 | A 20010814 |
| | | | WO 2002-US24364 | W 20020730 |

AB Unexpected corrosion of downstream sections of a **dialkyl carbonate** (e.g., di-Me carbonate) manufacturing apparatus has been traced to alkyl chloroformate (e.g., Me chloroformate) impurities which slowly decompose to give hydrochloric acid. An improved **process** and apparatus for **dialkyl carbonate** manufacture and to reduce corrosion by phys. removing or chemical decomposing the alkyl chloroformate impurities within the corrosion-resistant upstream sections of the apparatus is described. **Process** flow diagrams are presented.

REFERENCE COUNT: 3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L6 ANSWER 8 OF 24 HCPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 2001:906229 HCPLUS

DOCUMENT NUMBER: 136:37329

TITLE: **Process and catalysts for producing dialkyl carbonates from alkyl allophanates and alkanols**

INVENTOR(S): Mizukami, Masamichi; Arai, Yoshihisa; Harada, Hidefumi

PATENT ASSIGNEE(S): Mitsubishi Gas Chemical Company, Inc., Japan

SOURCE: U.S. Pat. Appl. Publ., 6 pp.

CODEN: USXXCO

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---|------|----------|-----------------|------------|
| US 2001051740 | A1 | 20011213 | US 2001-877044 | 20010611 |
| US 6359163 | B2 | 20020319 | | |
| JP 2001354623 | A2 | 20011225 | JP 2000-175064 | 20000612 |
| EP 1167339 | A2 | 20020102 | EP 2001-113530 | 20010612 |
| EP 1167339 | A3 | 20020116 | | |
| EP 1167339 | B1 | 20030502 | | |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO | | | | |
| ES 2195974 | T3 | 20031216 | ES 2001-1113530 | 20010612 |
| PRIORITY APPLN. INFO.: | | | JP 2000-175064 | A 20000612 |

OTHER SOURCE(S): CASREACT 136:37329; MARPAT 136:37329
 AB **Dialkyl carbonates** RO₂COR (R = alkyl; e.g., di-Bu carbonate) are prepared in high yield and selectivity by the deamidation-esterification reaction of alkyl allophanates RO₂CNHCONH₂ (e.g., Bu allophanate) and an alkanol ROH (e.g., butanol) in the presence of a catalyst (e.g., dibutyltin oxide). **Dialkyl carbonates** (e.g., di-Bu carbonate) may also be prepared by the reaction of urea and/or an alkyl carbamate (e.g., Bu carbamate), where the allophanate produced as a byproduct is reused as one of raw materials; a process flow diagram is presented.

L6 ANSWER 9 OF 24 HCAPLUS COPYRIGHT 2005 ACS on STN
 ACCESSION NUMBER: 2000:900597 HCAPLUS
 DOCUMENT NUMBER: 134:42572
 TITLE: Carbonylation process and catalyst system for manufacturing dialkyl carbonates from alkanols, carbon monoxide and oxygen
 INVENTOR(S): Tanaka, Masahide; Kimura, Takato; Shimoda, Tomoaki
 PATENT ASSIGNEE(S): General Electric Co., USA
 SOURCE: PCT Int. Appl., 21 pp.
 CODEN: PIXXD2
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---|------|----------|-----------------|------------|
| WO 2000076950 | A1 | 20001221 | WO 2000-US15669 | 20000607 |
| W: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZA, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM | | | | |
| RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW, AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG | | | | |
| US 6258923 | B1 | 20010710 | US 2000-584672 | 20000531 |
| EP 1189870 | A1 | 20020327 | EP 2000-941256 | 20000607 |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO | | | | |
| JP 2001055358 | A2 | 20010227 | JP 2000-172057 | 20000608 |
| PRIORITY APPLN. INFO.: | | | JP 1999-165585 | A 19990611 |
| | | | WO 2000-US15669 | W 20000607 |

OTHER SOURCE(S): MARPAT 134:42572
 AB **Dialkyl carbonates** (e.g., di-Me carbonate), useful as monomers for aromatic polycarbonates, are prepared in high yield and selectivity from CO, O₂, and an alc. (e.g., methanol) in the presence of a catalyst system comprising: (i) a cupric halide (e.g., cupric chloride); and (ii) a compound capable of producing a copper halide alkoxide by reaction with a cupric halide [i.e., Group IA and IIA alkoxides (e.g., sodium methoxide), quaternary ammonium and phosphonium alkoxides].

REFERENCE COUNT: 2 THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

ACCESSION NUMBER: 1999:810921 HCPLUS
 DOCUMENT NUMBER: 132:24111
 TITLE: Distillation process for the separation of dialkyl carbonates which are prepared from urea and alcohols from contaminating alkyl carbamates by the addition of aromatic hydroxy compounds
 INVENTOR(S): Ohshida, Takuo; Ohgi, Hiroaki; Arai, Yoshihisa; Mizukami, Masamichi
 PATENT ASSIGNEE(S): Mitsubishi Gas Chemical Company, Inc., Japan
 SOURCE: Eur. Pat. Appl., 17 pp.
 CODEN: EPXXDW
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---|------|----------|-----------------|----------|
| EP 965577 | A1 | 19991222 | EP 1999-111039 | 19990614 |
| EP 965577 | B1 | 20020904 | | |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO | | | | |
| JP 2000001461 | A2 | 20000107 | JP 1998-167187 | 19980615 |
| US 6169197 | B1 | 20010102 | US 1999-332951 | 19990615 |

PRIORITY APPLN. INFO.: JP 1998-167187 A 19980615
 AB Dialkyl carbonates (e.g., di-Bu carbonate), which are prepared from urea and alcs. (e.g., n-butanol), are separated from contaminating alkyl carbamates (e.g., Bu carbamate) by adding an aromatic hydroxy compound (e.g., phenol) to the carbonate mixture and distilling the mixture under reduced pressure to produce a head product containing the dialkyl carbonate and the aromatic hydroxy compound while the alkyl carbamate is obtained as the bottoms product.

REFERENCE COUNT: 4 THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L6 ANSWER 11 OF 24 HCPLUS COPYRIGHT 2005 ACS on STN
 ACCESSION NUMBER: 1998:231275 HCPLUS
 DOCUMENT NUMBER: 128:258710
 TITLE: Carbonylation process and catalysts for the production of carbonic acid diesters from alcohols
 INVENTOR(S): Minami, Takeshi; Yoneda, Noriyuki; Shiroto, Yoshimi; Kobayashi, Haruto
 PATENT ASSIGNEE(S): Chiyoda Corp., Japan
 SOURCE: Ger. Offen., 18 pp.
 CODEN: GWXXBX
 DOCUMENT TYPE: Patent
 LANGUAGE: German
 FAMILY ACC. NUM. COUNT: 2
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|-------------|------|----------|------------------|----------|
| DE 19727163 | A1 | 19980409 | DE 1997-19727163 | 19970626 |
| US 5767303 | A | 19980616 | US 1997-876239 | 19970616 |
| IN 183238 | A | 19991009 | IN 1997-CA1156 | 19970618 |

| | | | | |
|-------------|----|----------|----------------|----------|
| CN 1178718 | A | 19980415 | CN 1997-117189 | 19970627 |
| CN 1102076 | B | 20030226 | | |
| JP 10156189 | A2 | 19980616 | JP 1997-191936 | 19970702 |
| JP 3412079 | B2 | 20030603 | | |

PRIORITY APPLN. INFO.: MARPAT 128:258710 JP 1996-283022 A 19961004

OTHER SOURCE(S): MARPAT 128:258710

AB Carbonic acid diesters (e.g., di-Me carbonate) are prepared in high yield and selectivity and without the use of phosgene by the reaction of alcs. (e.g., MeOH) with carbon monoxide and oxygen in the presence of a catalyst system comprising: (a) Cu or a Cu compound (e.g., CuCl); (b) a heterocyclic compound containing ≥ 1 N atom in its ring (e.g., pyridine); and a(n) (un)substituted glycol mono- or diether (e.g., triethylene glycol di-Me ether). Process flow diagrams are presented.

L6 ANSWER 12 OF 24 HCAPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 1995:516387 HCAPLUS

DOCUMENT NUMBER: 122:264908

TITLE: Production of dimethyl carbonate by methoxycarbonylation of methanol using copper zeolite catalysts

INVENTOR(S): King, Stanley S. T.; Jones, Mark E.; Olken, Michael M.

PATENT ASSIGNEE(S): The Dow Chemical Company, USA

SOURCE: U.S., 5 pp. Cont.-in-part of U.S. Ser. No. 954,771, abandoned.

CODEN: USXXAM

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------------------------|------|----------|-----------------|-------------|
| US 5391803 | A | 19950221 | US 1994-176744 | 19940103 |
| PRIORITY APPLN. INFO.: | | | US 1994-176744 | B2 19940103 |
| | | | US 1992-954771 | 19920930 |

OTHER SOURCE(S): CASREACT 122:264908; MARPAT 122:264908

AB A process for producing dialkyl carbonates which comprises contacting an alkanol, carbon monoxide, and oxygen with a catalyst to produce dialkyl carbonate, the catalyst having been prepared by heating a solid copper compound in the presence of a zeolite to form a zeolite containing copper. Thus, e.g., a catalyst was prepared by heating a solid mixture containing 25 weight percent of cuprous chloride and a hydrogen Y zeolite having a framework silica/alumina molar ratio of 12:1 and a bulk silica/alumina molar ratio of 10.9:1 at 650° for 48 h; a mixture of MeOH/CO/O₂/N₂ having a mole ratio 0.88/4/0.5/2 was flowed over this this catalyst at 130°; the selectivity to di-Me carbonate was 80% after 10 and 20 h; the initial productivity to DMC was 4 lbs/ft³/h and was 4 lbs/ft³/h after 12 h.

L6 ANSWER 13 OF 24 HCAPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 1995:420633 HCAPLUS

DOCUMENT NUMBER: 122:239182

TITLE: Production of dialkyl carbonates via oxidative carbonylation of alcohols with carbon monoxide and oxygen catalyzed by supported copper-quaternary ammonium salt catalysts

INVENTOR(S): Molzahn, David C.; Jones, Mark E.; Hartwell, George E.; Puga, Jose
 PATENT ASSIGNEE(S): Dow Chemical Co., USA
 SOURCE: U.S., 10 pp.
 CODEN: USXXAM
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------------|------|----------|-----------------|----------|
| US 5387708 | A | 19950207 | US 1993-165060 | 19931210 |
| | | | US 1993-165060 | 19931210 |

PRIORITY APPLN. INFO.: OTHER SOURCE(S): CASREACT 122:239182; MARPAT 122:239182

AB A process for the production of **dialkyl carbonates**, such as di-Me carbonate. In one aspect, the process involves contacting under reaction conditions an alkanol, such as methanol, with carbon monoxide and oxygen in the vapor phase and in the presence of a catalyst containing (1) a copper halide, a copper oxyhalide, or a copper carboxylate halide, (2) a quaternary ammonium salt, and (3) a support component. The catalyst achieves high selectivity and productivity to **dialkyl carbonates**. In a second aspect, the addition of a chlorocarbon catalyst regenerator to the alkanol feed increases catalyst stability and lifetime and increases the selectivity and/or productivity to **dialkyl carbonates**. Thus, e.g., di-Me carbonate production using CuCl/Et₄NCl on zeolite Y exceeded that with CuCl on zeolite Y by more than a factor of 4.

L6 ANSWER 14 OF 24 HCPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 1995:340691 HCPLUS
 DOCUMENT NUMBER: 122:105265
 TITLE: Process and platinum-group metal catalysts for the preparation of **dialkyl carbonates** from alkyl nitrites and carbon monoxide
 INVENTOR(S): Jentsch, Joerg-Dietrich; Klausener, Alexander; Landscheidt, Heinz; Wolters, Erich; Zirngiebl, Eberhard
 PATENT ASSIGNEE(S): Bayer A.-G., Germany
 SOURCE: Ger. Offen., 6 pp.
 CODEN: GWXXBX
 DOCUMENT TYPE: Patent
 LANGUAGE: German
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---------------------------------------|------|----------|-----------------|----------|
| DE 4314038 | A1 | 19941103 | DE 1993-4314038 | 19930429 |
| EP 623583 | A1 | 19941109 | EP 1994-105984 | 19940418 |
| EP 623583 | B1 | 19970319 | | |
| R: BE, CH, DE, ES, FR, GB, IT, LI, NL | | | | |
| ES 2098813 | T3 | 19970501 | ES 1994-105984 | 19940418 |
| JP 06329599 | A2 | 19941129 | JP 1994-106160 | 19940422 |
| US 5414104 | A | 19950509 | US 1994-231607 | 19940422 |
| CA 2122228 | AA | 19941030 | CA 1994-2122228 | 19940426 |
| CN 1100089 | A | 19950315 | CN 1994-104650 | 19940429 |

PRIORITY APPLN. INFO.: DE 1993-4314038 A 19930429

OTHER SOURCE(S): CASREACT 122:105265; MARPAT 122:105265

AB The title compds. O:C(OR)2 [R = (un)branched C1-4 alkyl] (e.g., di-Me carbonate) are prepared by the reaction of alkyl nitrites RONO (e.g., MeONO) with CO in the presence of a platinum-group metal (e.g., Pd, etc.) halides (e.g., Li₂PdCl₄) or halide complexes on a metal phosphate support with the continuous or discontinuous addition of a hydrogen halide (e.g., HCl). A volume ratio of nitrite-CO of 0.1-10:1 is employed and the reaction is conducted at 50-150°/0.8-7 bar.

L6 ANSWER 15 OF 24 HCAPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 1995:248639 HCAPLUS

DOCUMENT NUMBER: 122:12517

TITLE: Manufacture of carbonic acid diesters by catalytic transesterification

INVENTOR(S): Kirishiki, Masaru; Onda, Yoshuki; Tsuneki, Hideaki

PATENT ASSIGNEE(S): Nippon Catalytic Chem Ind, Japan

SOURCE: Jpn. Kokai Tokkyo Koho, 11 pp.

CODEN: JKXXAF

DOCUMENT TYPE: Patent

LANGUAGE: Japanese

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------------------------|------|----------|-----------------|----------|
| JP 06238165 | A2 | 19940830 | JP 1993-50239 | 19930215 |
| PRIORITY APPLN. INFO.: | | | JP 1993-50239 | 19930215 |

OTHER SOURCE(S): MARPAT 122:12517

AB A process which facilitates the separation of catalyst from reaction products comprises reacting (un)substituted alkylene carbonates with ROH (R = C1-20-alkyl, alkenyl, aralkyl, cycloalkyl, alkoxyalkyl) in the presence of mixed oxides of Mg and transition metals. Soaking 60.0 g MgO in 41.4 g water containing 8.89 g Co nitrate-6H₂O, drying overnight, and calcining at 500° for 5 h gave a catalyst with Co/Mg ratio 0.0205. The catalyst 15.2, ethylene carbonate 88, and MeOH 64 g were heated at 60° for 2 h to give 33 mol% ethylene glycol and 36 mol% di-Me carbonate.

L6 ANSWER 16 OF 24 HCAPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 1994:8213 HCAPLUS

DOCUMENT NUMBER: 120:8213

TITLE: Process for the preparation of dialkyl carbonates from alkyl nitrites

INVENTOR(S): Wolters, Erich; Landscheidt, Heinz; Klausener, Alexander; Puppe, Lothar

PATENT ASSIGNEE(S): Bayer A.-G., Germany

SOURCE: Eur. Pat. Appl., 9 pp.

CODEN: EPXXDW

DOCUMENT TYPE: Patent

LANGUAGE: German

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------------|------|----------|-----------------|----------|
| EP 559001 | A1 | 19930908 | EP 1993-102466 | 19930217 |
| EP 559001 | B1 | 19960508 | | |

R: BE, CH, DE, FR, GB, IT, LI, NL
 DE 4206526 A1 19930909 DE 1992-4206526 19920302
 JP 06065156 A2 19940308 JP 1993-59426 19930225
 US 5360922 A 19941101 US 1993-23302 19930226
 PRIORITY APPLN. INFO.: DE 1992-4206526 A 19920302
 OTHER SOURCE(S): MARPAT 120:8213

AB CO(OR)2 (R = alkyl) were prepared by reaction of CO with RONO (0.1-10:1 volume ratio) optionally in the presence of an inert gas, ROH, or NO in a continuous gas phase process at 50-150° using a catalyst comprising a platinum group metal halide (complex) supported on an aluminosilicate zeolite-containing acid centers, preferably in the H+ form. The catalyst may be prepared in situ by treatment of a platinum group metal or halide-free platinum group metal compound with a hydrogen halide; the catalyst may also contain a compound of Sb, Bi, Al, Cu, U, Nb, Ta, Sn, Fe, Co, Ni, or their mixts. Thus, H-Y zeolite was treated with aqueous Li2PdCl4 followed by drying in vacuo at 80°. To a tube reactor containing the above catalyst at 90° was added a gaseous mixture of N2 55, MeONO 20, CO 20, and MeOH 5% at a space velocity of 1000 1/1/h to give CO(OMe)2 with a space time yield = 99%. Use of the aluminosilicate carrier improves selectivity and eliminated oxalate production

L6 ANSWER 17 OF 24 HCPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 1993:625595 HCPLUS
 DOCUMENT NUMBER: 119:225595
 TITLE: Process for the preparation of dialkyl carbonates
 INVENTOR(S): Wolters, Erich; Landscheidt, Heinz; Klausener, Alexander; Puppe, Lothar
 PATENT ASSIGNEE(S): Bayer A.-G., Germany
 SOURCE: Eur. Pat. Appl., 9 pp.
 CODEN: EPXXDW
 DOCUMENT TYPE: Patent
 LANGUAGE: German
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|-----------------------------------|------|----------|-----------------|------------|
| EP 558996 | A1 | 19930908 | EP 1993-102461 | 19930217 |
| EP 558996 | B1 | 19960501 | | |
| R: BE, CH, DE, FR, GB, IT, LI, NL | | | | |
| DE 4206527 | A1 | 19930909 | DE 1992-4206527 | 19920302 |
| JP 06041021 | A2 | 19940215 | JP 1993-59399 | 19930225 |
| US 5319124 | A | 19940607 | US 1993-23303 | 19930226 |
| PRIORITY APPLN. INFO.: | | | DE 1992-4206527 | A 19920302 |

OTHER SOURCE(S): MARPAT 119:225595
 AB O:C(OR)2 [R=(branched) C1-4 alkyl], were prepared by continuous gas-phase reaction of RONO with CO, optionally in the presence of an inert gas, ROH, and/or NO using an Al silicate-supported Pt group halide complex catalyst. Thus, Al2O3.SiO2 was treated with aqueous LiPdCl4 and the resulting material was heated at 80° in vacuo. A tube reactor packed with this catalyst and heated to 90° was charged with a mixture of N 55, MeONO 20, CO 20, and MeOH 5% to give O:C(OMe)2.

L6 ANSWER 18 OF 24 HCPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 1992:612025 HCPLUS
 DOCUMENT NUMBER: 117:212025
 TITLE: Process for the preparation of

dialkyl carbonates

INVENTOR(S) : Buysch, Hans Josef; Klausener, Alexander
 PATENT ASSIGNEE(S) : Bayer A.-G., Germany
 SOURCE: Eur. Pat. Appl., 12 pp.
 CODEN: EPXXDW
 DOCUMENT TYPE: Patent
 LANGUAGE: German
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|-------------------------------|------|----------|-----------------|------------|
| EP 499924 | A1 | 19920826 | EP 1992-102154 | 19920210 |
| EP 499924 | B1 | 19941005 | | |
| R: BE, DE, ES, FR, GB, IT, NL | | | | |
| DE 4105554 | A1 | 19920827 | DE 1991-4105554 | 19910222 |
| ES 2061287 | T3 | 19941201 | ES 1992-102154 | 19920210 |
| US 5218135 | A | 19930608 | US 1992-834457 | 19920212 |
| JP 05097774 | A2 | 19930420 | JP 1992-61555 | 19920217 |
| PRIORITY APPLN. INFO. : | | | DE 1991-4105554 | A 19910222 |

OTHER SOURCE(S) : MARPAT 117:212025

AB **Dialkyl carbonates** were prepared from alkylene oxides, CO₂ and alcs. in the presence of bifunctional catalysts. The first step comprises reaction of C₂-8 alkylene oxides with CO₂ at 40-190° and <10 bar. The resultant alkylene carbonate is treated with a (substituted) C₁-10 (cyclo)aliphatic alc. at 50-160°. The bifunctional catalyst [AbX_b]_m [BcYd]_n (A = specified metal cation; X = organic or inorg. cation; B = cation selected from alkali metal, alkaline earth metal, quaternary ammonium, phosphonium, arsonium, sulfonium, etc.; Y = halo, e.g., Br, iodo, with provisos; a, b = 1-5; c, d = 1-3, neutral salt formed; m, n = 0.001-1) is used in both steps. The process was used to prepare (MeO)₂CO from ethylene oxide and CO₂ using ZnCl₂ and Bu₄NI as catalyst components.

L6 ANSWER 19 OF 24 HCPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 1992:173762 HCPLUS
 DOCUMENT NUMBER: 116:173762
 TITLE: Process for the preparation of polyalkoxylated aromatic compounds
 INVENTOR(S) : Huet, Michel; Nobel, Dominique
 PATENT ASSIGNEE(S) : Rhone-Poulenc Chimie SA, Fr.
 SOURCE: Eur. Pat. Appl., 20 pp.
 CODEN: EPXXDW
 DOCUMENT TYPE: Patent
 LANGUAGE: French
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|-------------------------|------|----------|-----------------|------------|
| EP 463946 | A1 | 19920102 | EP 1991-401683 | 19910621 |
| R: DE, FR, GB, IT, NL | | | | |
| FR 2663925 | A1 | 19920103 | FR 1990-8071 | 19900627 |
| FR 2663925 | B1 | 19940422 | | |
| FR 2669924 | A1 | 19920605 | FR 1990-15000 | 19901130 |
| FR 2669924 | B1 | 19930129 | | |
| JP 04261134 | A2 | 19920917 | JP 1991-181547 | 19910627 |
| PRIORITY APPLN. INFO. : | | | FR 1990-8071 | A 19900627 |
| | | | FR 1990-15000 | A 19901130 |

OTHER SOURCE(S): CASREACT 116:173762; MARPAT 116:173762
 AB The title compds. were prepared by treating an aromatic compound bearing at least one halogen atom and at least one OH group with an alkaline or alkaline earth alkoxide in presence of a Cu-containing catalyst and a cocatalyst chosen from organic carbonates, organometallic carbonates, or CO₂. Next, direct O-alkylation of the OH group(s) was realized with alkylating agents: alkyl halides, dialkyl sulfates, dialkyl carbonates. E.g., a mixture of 173.2 g 5-bromo-4-hydroxy-3-methoxybenzaldehyde, 162 g NaOMe, 1785 cm³ MeOH, 8.3 g CuCO₃.Cu(OH)₂, and 16 g CO₂ was stirred for 4 h at 125°. The mixture was then treated with 150 g MeCl at 120° for 3 h to give 100% conversion and 92% 3,4,5-trimethoxybenzaldehyde.

L6 ANSWER 20 OF 24 HCAPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 1991:408100 HCAPLUS
 DOCUMENT NUMBER: 115:8100
 TITLE: Preparation of dialkyl carbonates
 by carbonylation of alkyl nitrites over
 platinum-containing co-catalyst
 INVENTOR(S): Nishihira, Keigo; Mizutare, Katsuhiko; Tanaka, Shuji
 PATENT ASSIGNEE(S): Ube Industries, Ltd., Japan
 SOURCE: Eur. Pat. Appl., 10 pp.
 CODEN: EPXXDW
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|-------------------------------|------|----------|-----------------|----------|
| EP 425197 | A2 | 19910502 | EP 1990-311469 | 19901018 |
| EP 425197 | A3 | 19910911 | | |
| EP 425197 | B1 | 19940601 | | |
| EP 425197 | B2 | 19980729 | | |
| R: BE, DE, ES, FR, GB, IT, NL | | | | |
| JP 03141243 | A2 | 19910617 | JP 1989-274816 | 19891024 |
| JP 08025961 | B4 | 19960313 | | |
| JP 04089458 | A2 | 19920323 | JP 1990-201146 | 19900731 |
| US 5162563 | A | 19921110 | US 1990-599134 | 19901017 |
| ES 2054265 | T3 | 19940801 | ES 1990-311469 | 19901018 |
| JP 09110807 | A2 | 19970428 | JP 1996-182808 | 19960624 |
| JP 2850859 | B2 | 19990127 | | |

PRIORITY APPLN. INFO.: JP 1989-274816 A 19891024
 JP 1990-201146 A 19900731

AB A process for the preparation of a carboxylate diester comprises the reaction of CO with a nitrite in the presence of a catalyst containing a Pt group metal and a metal selected from Fe, Cu, Bi, Co, Ni, Sn on a carrier. A catalyst was prepared by impregnating activated carbon with a solution containing 0.35 g PdCl₂, 0.34 g CuCl₂, and 100 mL 5N HCl.

A gaseous mixture containing Me nitrite 15, CO 10, NO 3, MeOH 6, and N 66 vol % was passed under normal pressure through a reactor charged with the above catalyst. The space-time yield of (MeO)₂CO was 220 g/L with a selectivity of 96%; MeO₂CCO₂Me and HCO₂Me were formed as byproducts. The use of a catalyst prepared from PdCl₂ alone gave a space-time yield of 120 g/L and a selectivity of 90%.

L6 ANSWER 21 OF 24 HCAPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 1991:142693 HCAPLUS
 DOCUMENT NUMBER: 114:142693
 TITLE: **Process for the preparation of dialkyl carbonates from alcs. and carbon monoxide and oxygen without catalyst recycling**
 INVENTOR(S): Joerg, Klaus; Mueller, Franz Josef; Harder, Wolfgang; Kummer, Rudolf
 PATENT ASSIGNEE(S): BASF A.-G., Germany
 SOURCE: Ger. Offen., 6 pp.
 CODEN: GWXXBX
 DOCUMENT TYPE: Patent
 LANGUAGE: German
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---------------------------------------|------|----------|-----------------|----------|
| DE 3926709 | A1 | 19910214 | DE 1989-3926709 | 19890812 |
| EP 413215 | A2 | 19910220 | EP 1990-114910 | 19900803 |
| EP 413215 | A3 | 19920212 | | |
| EP 413215 | B1 | 19940420 | | |
| R: BE, CH, DE, ES, FR, GB, IT, LI, NL | | | | |
| ES 2051418 | T3 | 19940616 | ES 1990-114910 | 19900803 |
| US 5142087 | A | 19920825 | US 1990-564324 | 19900808 |
| JP 03099041 | A2 | 19910424 | JP 1990-211749 | 19900813 |
| JP 2859395 | B2 | 19990217 | | |

PRIORITY APPLN. INFO.: DE 1989-3926709 A 19890812
 OTHER SOURCE(S): CASREACT 114:142693; MARPAT 114:142693

AB A process for the preparation of **dialkyl carbonates** ROC(O)COR (R = C1-4-alkyl) comprises the reaction of C1-4-alcs. with CO and oxygen in the presence of a Cu-containing **catalyst** at elevated temperature and pressure. CO and oxygen are passed through the **catalyst**-alc. mixture in a reactor at a rate of 1-100 L/h for each g Cu contained in the Cu **catalyst**. Part of the gas mixture reacts with the alc. and is converted to ROC(O)COR and H2O and remaining CO is used to sweep the alc., ROC(O)COR, and H2O from the mixture. The gaseous mixture is partitioned into a liquid and a gaseous fraction and the gaseous phase can optionally be recycled. The liquid fraction containing alc., ROC(O)COR, and H2O is separated and

the alc. is optionally recycled; the amount of alc. swept from the reactor is continuously replaced. Thus, CO (60 L/h) and oxygen (3 L/h) was passed through a reactor containing MeOH and 0.7 mol/L Cu(OMe)Cl at 25 bar at 125°; the room-time yield of MeOC(O)COMe (I) was 25-35 g. I was swept from the reactor in form of a ternary azeotrope which was separated into a liquid and a gaseous phase; I in 13% yield from MeOH in 98-100% selectivity.

L6 ANSWER 22 OF 24 HCAPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 1991:142692 HCAPLUS
 DOCUMENT NUMBER: 114:142692
 TITLE: **Process for preparation of dialkyl carbonates from alcs., carbon monoxide and oxygen in the presence of cyclic ureas as cosolvents and copper catalysts**
 INVENTOR(S): Joerg, Klaus; Kummer, Rudolf; Mueller, Franz Josef
 PATENT ASSIGNEE(S): BASF A.-G., Germany
 SOURCE: Ger. Offen., 4 pp.
 CODEN: GWXXBX

DOCUMENT TYPE: Patent
 LANGUAGE: German
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---------------------------------------|--|----------|-----------------|------------|
| DE 3926710 | A1 | 19910214 | DE 1989-3926710 | 19890812 |
| EP 413217 | A2 | 19910220 | EP 1990-114912 | 19900803 |
| EP 413217 | A3 | 19920212 | | |
| EP 413217 | B1 | 19940608 | | |
| R: BE, CH, DE, ES, FR, GB, IT, LI, NL | | | | |
| ES 2054176 | T3 | 19940801 | ES 1990-114912 | 19900803 |
| US 5151541 | A | 19920929 | US 1990-562708 | 19900806 |
| JP 03109359 | A2 | 19910509 | JP 1990-211748 | 19900813 |
| PRIORITY APPLN. INFO.: | | | DE 1989-3926710 | A 19890812 |
| OTHER SOURCE(S): | CASREACT 114:142692; MARPAT 114:142692 | | | |

AB A process for the preparation of dialkyl carbonates
 ROC(O)OR (R = C1-10-alkyl) comprises the reaction of alcs. with CO and oxygen in the presence of a Cu catalyst and a cyclic urea as cosolvent at elevated temperature and pressure. A mixture of MeOH 105, CuCl 10.5,
 and dimethylethylene urea 40 g was heated in a corrosion-resistant autoclave to 90° for 15 min 8 bar oxygen; oxygen was replaced and the mixture was heated for 30 min at 35 bar CO to give 76% MeOC(O)OMe.

L6 ANSWER 23 OF 24 HCPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 1990:514658 HCPLUS
 DOCUMENT NUMBER: 113:114658
 TITLE: Process for preparing dialkyl carbonates
 INVENTOR(S): Romano, Ugo; Rivetti, Franco
 PATENT ASSIGNEE(S): Enichem Synthesis S.p.A., Italy
 SOURCE: Eur. Pat. Appl., 7 pp.
 CODEN: EPXXDW
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---|------|----------|-----------------|-------------|
| EP 366177 | A1 | 19900502 | EP 1989-202575 | 19891012 |
| EP 366177 | B1 | 19921230 | | |
| R: AT, BE, CH, DE, ES, FR, GB, LI, NL, SE | | | | |
| AT 84022 | E | 19930115 | AT 1989-202575 | 19891012 |
| ES 2038821 | T3 | 19930801 | ES 1989-202575 | 19891012 |
| JP 02169549 | A2 | 19900629 | JP 1989-270510 | 19891019 |
| JP 2881317 | B2 | 19990412 | | |
| US 5206409 | A | 19930427 | US 1991-734014 | 19910719 |
| PRIORITY APPLN. INFO.: | | | IT 1988-22353 | A 19881019 |
| | | | US 1989-420542 | B1 19891011 |
| | | | EP 1989-202575 | A 19891012 |

OTHER SOURCE(S): MARPAT 113:114658

AB Oxidative carbonylation of ROH (R = Me, Et, Pr, Me₂CH) in the presence of a catalyst system comprising Cu alkoxide halide (CuOR)_X (X = Br, Cl) and either CuX₂ or HX (0.5-10 mol% with respect to total Cu) at 70-150° and 10-100 atm resulted in higher yields of dialkyl carbonates. Cu(OMe)Cl and anhydron. CuCl₂ (total of 1.68 mol/L, of

which CuCl₂ was 10%) and MeOH (100 mL) were introduced in a pressure vessel, and the system was placed under CO at 75° and 12 atm gage to give 6.51 weight% CO(OMe)₂ at 195 min.

L6 ANSWER 24 OF 24 HCAPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 1990:201124 HCAPLUS

DOCUMENT NUMBER: 112:201124

TITLE: Catalysts and process for

manufacture of carbonate esters

INVENTOR(S): Yokota, Shigeru; Suzuki, Haruhisa

PATENT ASSIGNEE(S): Daicel Chemical Industries, Ltd., Japan

SOURCE: Jpn. Kokai Tokkyo Koho, 3 pp.

CODEN: JKXXAF

DOCUMENT TYPE: Patent

LANGUAGE: Japanese

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|-------------|------|----------|-----------------|----------|
| JP 02006438 | A2 | 19900110 | JP 1988-157391 | 19880625 |

PRIORITY APPLN. INFO.: JP 1988-157391 19880625

AB Title esters are manufactured by the reaction of an alc., CO, and O in the presence of a catalyst system containing a Pt-group metal compound, a cuprous halide, and an alkaline earth halide. Thus, autoclaving 40 mL MeOH and a gas mixture of N 5.7, CO 3.6, and Ar-O (67:33) 2.7 kg/cm² in the presence of PdCl₂ 0.3, CuCl 7.5, and MgCl₂ 7.5 mmol at 130° for 1 h gave 4.9 mmol di-Me carbonate vs. 3.7 over CuCl-MgCl₂ mixture

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L7 ANSWER 1 OF 2 HCAPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 2005:220207 HCAPLUS

DOCUMENT NUMBER: 142:280559

TITLE: Use of a ionic halide free copper catalyst for the production of dialkyl carbonates

INVENTOR(S): Stibrany, Robert T.; Mehnert, Christian P.; Matturro, Michael G.

PATENT ASSIGNEE(S): USA

SOURCE: U.S. Pat. Appl. Publ., 9 pp.

CODEN: USXXCO

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---------------|------|----------|-----------------|----------|
| US 2005054868 | A1 | 20050310 | US 2003-655995 | 20030905 |
| WO 2005026097 | A1 | 20050324 | WO 2004-US25363 | 20040804 |

W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH,
 CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD,
 GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC,
 LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI,
 NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY,
 TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW
 RW: BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM,

AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG

PRIORITY APPLN. INFO.: US 2003-655995 A 20030905

OTHER SOURCE(S): MARPAT 142:280559

AB The invention relates to a non-corrosive process for the preparation of dialkyl carbonate by reacting carbon monoxide, alkanol and an oxygen-containing gas in the presence of a ionic halogen free copper catalyst. Thus, di-Me carbonate was prepared by reacting carbon monoxide, methanol and oxygen in the presence of [1,1'-bis(1-butylbenzimidazol-2-yl)pentane] copper (II) di(trifluoromethanesulfonate).

L7 ANSWER 2 OF 2 HCPLUS COPYRIGHT 2005 ACS on STN

ACCESSION NUMBER: 1992:173762 HCPLUS

DOCUMENT NUMBER: 116:173762

TITLE: Process for the preparation of polyalkoxylated aromatic compounds

INVENTOR(S): Huet, Michel; Nobel, Dominique

PATENT ASSIGNEE(S): Rhone-Poulenc Chimie SA, Fr.

SOURCE: Eur. Pat. Appl., 20 pp.

CODEN: EPXXDW

DOCUMENT TYPE: Patent

LANGUAGE: French

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------------------------|------|----------|-----------------|------------|
| EP 463946 | A1 | 19920102 | EP 1991-401683 | 19910621 |
| R: DE, FR, GB, IT, NL | | | | |
| FR 2663925 | A1 | 19920103 | FR 1990-8071 | 19900627 |
| FR 2663925 | B1 | 19940422 | | |
| FR 2669924 | A1 | 19920605 | FR 1990-15000 | 19901130 |
| FR 2669924 | B1 | 19930129 | | |
| JP 04261134 | A2 | 19920917 | JP 1991-181547 | 19910627 |
| PRIORITY APPLN. INFO.: | | | FR 1990-8071 | A 19900627 |
| | | | FR 1990-15000 | A 19901130 |

OTHER SOURCE(S): CASREACT 116:173762; MARPAT 116:173762

AB The title compds. were prepared by treating an aromatic compound bearing at least

one halogen atom and at least one OH group with an alkaline or alkaline earth alkoxide in presence of a Cu-containing catalyst and a cocatalyst chosen from organic carbonates, organometallic carbonates, or CO₂. Next, direct O-alkylation of the OH group(s) was realized with alkylating agents: alkyl halides, dialkyl sulfates, dialkyl carbonates. E.g., a mixture of 173.2 g 5-bromo-4-hydroxy-3-methoxybenzaldehyde, 162 g NaOMe, 1785 cm³ MeOH, 8.3 g CuCO₃.Cu(OH)₂, and 16 g CO₂ was stirred for 4 h at 125°. The mixture was then treated with 150 g MeCl at 120° for 3 h to give 100% conversion and 92% 3,4,5-trimethoxybenzaldehyde.

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ENTRY | TOTAL
SESSION |
|----------------------|---------------------|------------------|
| FULL ESTIMATED COST | 98.90 | 99.11 |

09/25/2005 10655995.trn.

| DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS) | SINCE FILE | TOTAL |
|--|------------|---------|
| CA SUBSCRIBER PRICE | ENTRY | SESSION |
| | -21.17 | -21.17 |

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